

HotSense™ high-temperature ultrasonic thickness gauging transducers

Reduce inspection time with no duty cycling and robust calibration

Dual element ultrasonic transducer for high-temperature, in-service thickness, corrosion and erosion surveys for use in applications across **refining, oil & gas, energy, nuclear, aerospace** and **process sectors**.

Keywords: corrosion, erosion, in-service inspection, extreme environments, ultrasonic testing, high-temperature



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ADVANCED
TECHNOLOGIES

HotSense™

- **Built on the award winning HotSense™ ultrasonic platform** powered by the proprietary Ionix HPZ piezo-ceramic for true heat resilience
- **Dual element thickness gauging transducer** for use across the widest temperature range **-55 to +550 °C** [-67 to 1,022 °F] for in-service assets
- **Reduce inspection time with no duty cycling or cooling** up to 350 C [662 F] maximising productivity and minimising down-time or outages with in-service inspection.

APPLICATION

- **Measure remaining wall thickness** from 1 to 500 mm with compatible thickness gauges (2 to 50 mm echo-to-echo) on hot components, in-service without shutdown or isolation
- **Better data** from easier and more accurate calibration at temperature
- **2X increased wear resistance** for the most extreme environments and applications including scanning and corrosion mapping
- **Range of accessories available**, including port inspection wand, safety guards and AUT probe holders for the most extreme temperatures
- **Compatible with industry standard** ultrasonic gauges and flaw detectors
- **Compliant to ISO 22232-2 and ASTM E/1065** to meet existing asset integrity UT procedures

BENEFITS

- **Maximise productivity** with reduced down-time and outages with on-stream inspection
- **Perform real-time, high-temperature inspection** to optimise shutdowns
- **Reduce premature probe failures** with increased temperature resilience and increased wear resistance to maximise probe lifetime
- **Compatible with auto-functions** of most gauges eg. Olympus 38DL+

hotsensei | Powered by **ionix**



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HS582i



HS 582i TRANSDUCER SPECIFICATION

PARAMETER	VALUE	UNIT
Surface temperature range*	-55 to +550 / [-67 to +1,022]	°C / [°F]
Storage temperature	-55 to +80 / [-67 to 176] Store dry and in clean condition	°C / [°F]
Connector type	Dual UNF 10/32 Microdot	-
Wear allowance	1.5 / [0.06]	mm / [inch]
Ruggedisation	Weatherproof Stainless steel construction	
Acoustic characteristics certificate of conformity to ISO 22232-2 supplied with each unit		
Centre frequency	5.0	MHz
Active element diameter	8.0 / [0.315"] / 2 (dual)	mm / [inch]

Compatible with UT gauges, flaw detectors and scanners

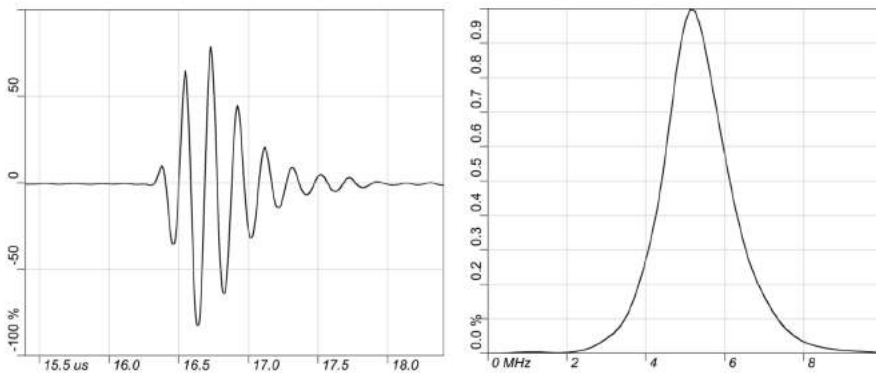
*See "temperature cycle chart"

For couplant, cables accessories and other specifications please contact our sales team

MEASUREMENT RANGE

PARAMETER	VALUE	NOTES
Range in steel	1 to 500 mm / [0.04 to 20"]	with compatible gauge
Echo to echo range	2.5 to 50 mm / [0.1 to 2"]	in steel
Natural focus depth	10 mm / [0.394"]	in steel

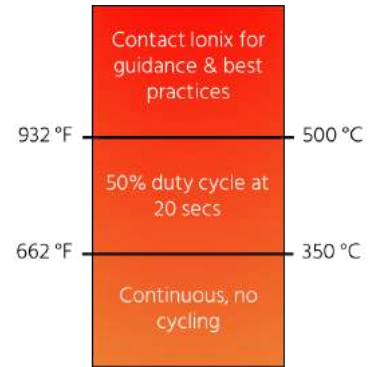
TYPICAL ULTRASONIC RESPONSE



Backwall reflection in 25 mm carbon steel

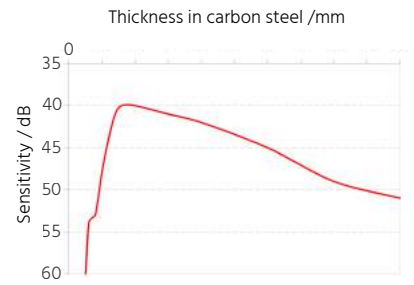
Contact Ionix to order, for further information or to find a solution for your application

TEMPERATURE CYCLE CHART



Due to the varied range of applications, this chart is provided as a guide only. Use outside of these parameters can reduce the lifetime of the transducer

DAC CURVE

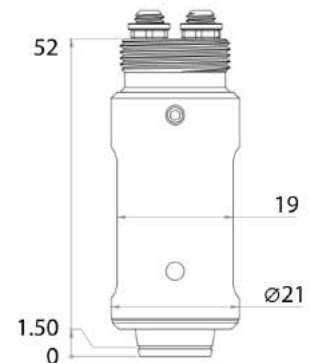


CERTIFICATION

Meets the requirements of ISO 22232-2 and ASTM E/1065



To see the HS582i in action or for hints & tips scan the QR code



Want to discuss your demanding environment needs?

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